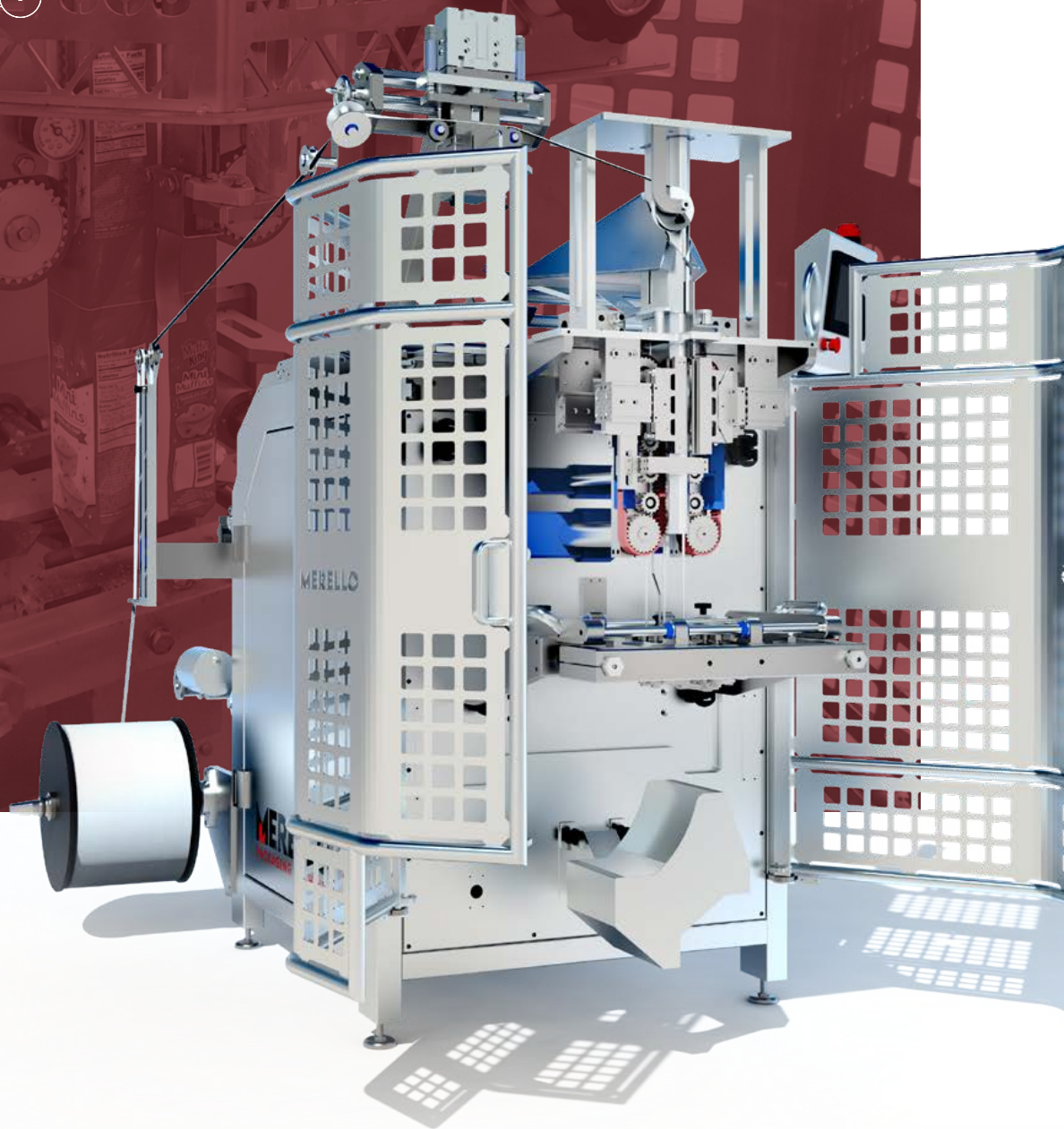
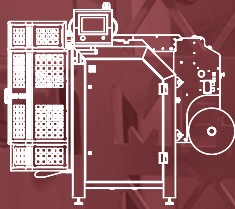


# VERTICAL PACKAGING SERIE 800



Reliable, fast, and efficient, the ME-806 guarantees profitability in production.





# VERTICAL PACKAGING MACHINES

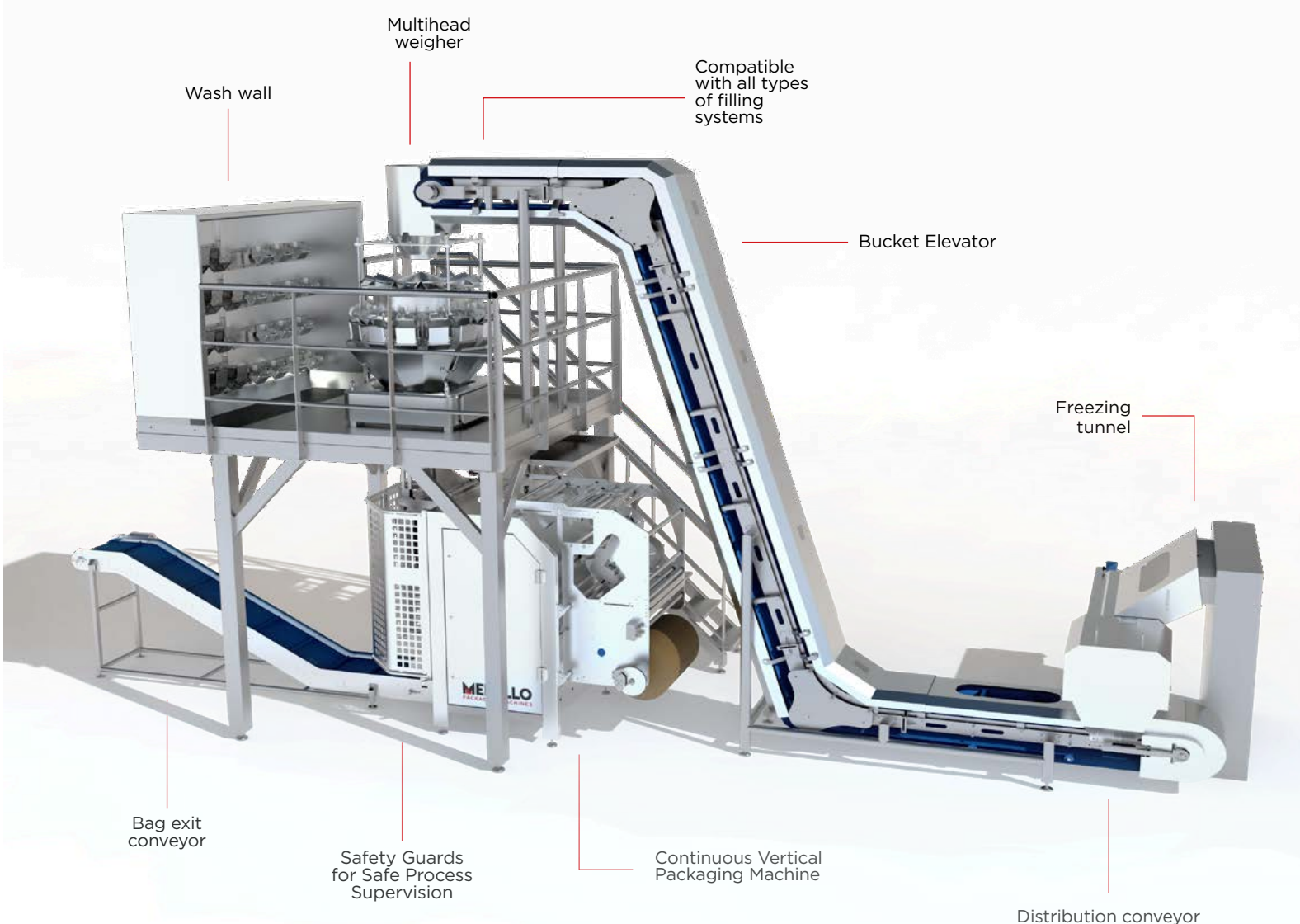
IMPROVES THE PRESENTATION OF THE PACKAGED PRODUCT, INCREASES PRODUCTION AND REDUCES COSTS.

## WIDE RANGE OF VERTICAL PACKAGING SOLUTIONS

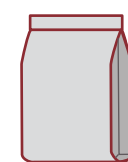
The ME-800 series vertical packaging machines adapt to the customer's needs, always maintaining product integrity even at very high speeds.

The range of packaging machines integrates easily into any production line. Thanks to their compact dimensions and wide range of peripherals, you will achieve total automation. They allow the addition of finishing systems such as zipper, eurohole, valve, die-cutting, self-sealing, etc. Ideal for packaging a wide range of products such as cereals, nuts, coffee, sweets and pastries, breadsticks, processed foods, cookies, frozen products, powders, sauces, dairy products, etc.

### ME-806C VERTICAL PACKAGING LINE



## TYPES OF PACKAGING



Stabalo



Doypack

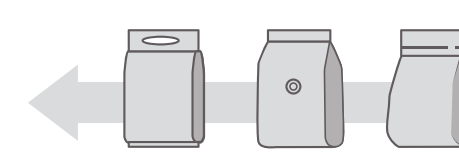


Pillow



Flat Bottom

## ADDITIONAL ACCESSORIES



Eurohold

Valve

Zipper

### ME-806 C

#### CONTINUOUS CYCLE PACKAGING

The difference lies in the packaging speed. The continuous cycle ME-806 C allows packaging up to 120 bags per minute. The jaw movement and film feed are driven by servomotors.

### ME-806 D

#### INTERMITTENT CYCLE PACKAGING

The intermittent cycle ME-806 D is suitable for productions of up to 65 bags per minute. The jaw movement and film feed are through vacuum belts. All machine movements are carried out by highly precise servomotors. All functions of both machine models are controlled via the touch screen.



### ME-806 I

#### SUITABLE FOR FRAGILE PRODUCTS

The ME-806 I is a packaging machine that can be either intermittent or continuous cycle, with a fixed or inclinable angled tube, designed to protect the integrity of fragile products such as cookies, glazed products, frozen foods, chocolates, etc. The tube inclination can be adjusted from the HMI screen to suit different working angles depending on the product to be packaged.



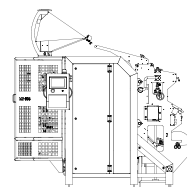
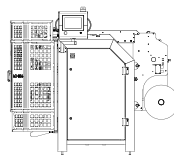
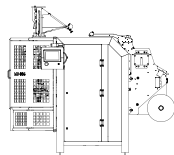
### ME-806 LF

#### LARGE FORMAT PACKAGING

If you need to package large volumes, the ME-806 LF is the appropriate choice. It is a robust and high-performance machine. Thanks to our wide range of peripherals, product feeding can be carried out using any type of dosing system (linear weigher, multi-head weigher, volumetric, screw feeder, etc.) to facilitate operators' tasks or automate the production line. Additionally, all these functions can be managed directly from the HMI screen.



\*Actual machines may vary from the illustrations in this brochure



#### TECHNICAL CHARACTERISTICS

#### ME-806 C/I 250-350

#### ME-806 D/I 250-350

#### ME-806 LF LARGE FORMAT 450

Length (approx.)	2135 to 2460 mm	2.135 to 2.460 mm	2.853 mm
Width (approx.)	1200 to 1518 mm	1.200 to 1.518 mm	1.866 mm
Height (approx.)	1960 to 2190 mm	1.960 to 2.190 mm	2.715 mm
Weight	460 to 760 Kg	460 to 760 Kg	1.050 Kg
Maximum Power	5 kW	5 kW	5 kW
Pneumatic Cons.	2 liters/cycle	2 liters/cycle	2 liters/cycle
Input Voltage	400 V 3L+N+PE $\pm$ 10%	400 V 3L+N+PE $\pm$ 10%	400 V 3L+N+PE $\pm$ 10%
Connection	Ethernet bus (optional)	Ethernet bus (optional)	Ethernet bus (optional)
Production	Up to 120 units/min	Up to 65 units/min	Up to 25 units/min
Sealing	Const. heat, impulse, ultrasonic	Const. heat, impulse, ultrasonic	Const. heat, impulse, ultrasonic
Bag Width	40mm/250 - 50mm/350	40mm/250 - 50mm/350	260mm/450
Bag Types	All mentioned packaging types and accessories	All mentioned packaging types and accessories	All mentioned packaging types and accessories

THESE SPECIFICATIONS MAY VARY ACCORDING TO CUSTOMER REQUIREMENTS



MANUFACTURING MACHINERY SINCE 1994



**MERELLO**  
INGENIEROS

Calle Oropéndolas 16, Edificio Merello  
28320 PINTO, Madrid (Spain)  
Tfno.: +34 916 925 237  
Whatsapp : +34 653 929 729  
sales@merello.es  
www.merello.es